

BPL ANTICARB COATING WB

USES

An excellent Anticarbonation Coating for all types of concrete structurals including Building exterior, bridges, infrastructure project jobs and coastal installations.

SCOPE

A high solid, high performance water borne Acrylate Finish specially designed to protect exterior concrete from distress through carbonation and provide aesthetic values. The coating in system extends durability of the structurals as the coating can breathe alongwith concrete.

PRODUCT DATA

Type: Single Pack

Composition: Based on pure Acrylic

Emulsion

Application: Brush, Roller

Dilution: Max 20% by volume

Recommended DFT: 100-110 microns

Theoretical Spreading Rate: 6.0 m²/ltr./coat

No. of coats: Two

Drying Time:

Touch Dry within 30 minutes

Hard Dry : 8 to 12 hours

Full Cure : 5 days

Overcoating Interval: Min. Overnight

Appearance: Viscous Liquid

Finish: Smooth and Matt

Thinner/Cleaner: Soft water

Storage Life: Upto nine months as long as the sealed containers are kept under cover in a

dry place under normal temperature conditions.

RESISTANCE GUIDE

Tests carried out in system: One coat Sealer

Plus Two Coats Finish

Accelerated Weathering : Passes 500 Hrs

as per ASTM D822 UV on Exposure

Tensile Strength: $71 \text{ kg} / \text{cm}^2 \text{ (DFT} = 700 \text{ mic)}$

Elongation: 50% (DFT = 700 mic)

Anticarbonation properties

(DFT = 130 mic)

Diffusion Co-efficient DCO₂ of Air: 0.160 cm²S⁻¹

Calculated Diffusion Co-efficient:

(DCO₂) 1.9456 x 10⁻⁷ cm²S⁻¹

Diffusion Resistance Co-efficient : u 8.2235 x 10-7

Equivalent Air layer Thickness: 106.9 * R,m

Equivalent Thickness of Concrete SC, Cm 24.44

*Klopfer criterion for effective anticarbonation coating that 'R' should be greater than 50 m

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SURFACE PREPARATION

Concrete: New Concrete - Ensure that the concrete is cured for minimum 3 months. The surface is to be made rough and free from laitance and other contaminants by sand sweeping or hard wire brushing.

Old Concrete: Remove all salt deposits from the surface by water jet washing. Light sand blast the surface or hard wire brush to remove all loosely bound coatings and roughening up of firmly adhering coating to ensure anchorage with the primer.

Ensure all dust/other particles are fully removed by suction or air blast and the surface is fully cleaned and dry before application of paint.

APPLICATION

Mix the contents thoroughly and dilute with soft water as recommended. Apply the diluted sealer using Brush or Roller. Application by brush is preferable for better penetration and sealing of the concrete surface.

TYPICAL PAINTING SPECIFICATIONS

Surface	1st Coat	2nd Coat	3rd Coat
Concrete/plastered	Anticarb Sealer WB	Anticarb Coating WB	Anticarb Coating WB

Notes:

- * Allow minimum 48 hours before subjecting the painted surface to service.
- * Do not apply during rain, fog or mist or when the temperature falls below 10 degree C

Health & Safety: Please refer to the separate Safety Data Sheet available with detailed information.

DISCLAIMER

The information contained within this Data Sheet is based on information believed to be reliable at the time of its preparation. The Company will not be liable for loss or damage howsoever caused including liability for negligence, which may be suffered by the user of the data contained herein. It is the users' responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of results is implied since conditions of use are beyond our control.

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